# Property of Richard T. Saxton, Dean's List, Agent

# Knownowthisistrue

	Polish Wilher	Danzig	Northern Dancer Pas de Nom
Knownow- thisistrue		Miner's Game	
	Biogio's Girl	Exclusive Era	Exclusive Native Marshua
		Fois Gras	Barachois Gallant Colors

By POLISH MINER (1997), black type-placed winner of 4 races, 2 to 4, \$344,646, 2nd Nashua S. [G3], John D. Schapiro Memorial Breeders' Cup H., 3rd Remsen S. [G2], Knickerbocker H. [G2], National Museum of Racing Hall of Fame H. [G2]. Brother to Survivalist [G3] (to 4, 2006, \$304,020). His first foals are 2-year-olds of 2006.

#### 1st dam

BIOGIO'S GIRL, by Exclusive Era. 4 wins, 3 to 5, \$74,540. Dam of 3 other foals of racing age, 3 to race, including--

Boscobelle (f. by Polish Numbers). Placed at 3 and 4, 2005, \$14,854 &  $\parallel$  \$400 (CAN).

Cool Pursuit (g. by Polish Numbers). Placed at 3, \$6,868.

### 2nd dam

FOIS GRAS, by Barachois. Winner at 3, \$40,580. Dam of 12 winners, incl.-BIOGIO'S ROSE (f. by Polish Numbers). 16 wins, 2 to 6, \$797,959, Next Move H. [G3], Rare Treat H. [G3], Iroquois H.-R (BEL, \$75,000), New York Oaks [R] (FL, \$36,000), Montauk H. [R] (AQU, \$32,910), East View S. [R] (AQU, \$32,610), 2nd Shuvee H. [G2], Next Move H. [G3], Rare Treat H. [G3], Monmouth Beach S. [L] (MTH, \$10,000), Montauk H. [R] (AQU, \$11,370), 3rd Ladies H. [G2], Doubledogdare S. [L], etc.

**Biogio's Baby** (f. by Belong to Me). 5 wins, 2 to 4, \$177,339, 3rd New York Stallion Fifth Avenue S. [R] (AQU, \$11,000), etc. Producer.

Citizenship (c. by Polish Numbers). 3 wins at 3, placed at 4, 2005, \$131,190, 3rd Hollie Hughes H.-R (AQU, \$8,098).

Biogio's Dream. 2 wins at 4, placed at 5, 2005, \$99,727.

### 3rd dam

GALLANT COLORS, by Flag Raiser. Placed at 3. Dam of 10 winners, incl.--Far Gallant. 2 wins at 3, \$22,315, 3rd Bemidji H. [O]. Gallant Selection. 8 wins, 3 to 5, \$39,458.

## 4th dam

PREDATE, by Nashua. Unraced. Half-sister to **HEISANATIVE** (Lads 'n Lassies S., etc., sire), **TWO TIMING LASS** (dam of **COST CONTROL**), **Director** (dam of **GOD'S MARK**; granddam of **NUDIST COLONY**). Dam of 8 foals to race, 7 winners, including--

MY GALLANT. 5 wins at 2 and 3, \$185,526, Blue Grass S.-G1, 2nd Flamingo S.-G1, Roamer H.-G2, Arlington Invitational S., Discovery H., 3rd Belmont S.-G1, Fountain of Youth S.-G3. Sire.

Dateable. 4 wins, \$47,154. Dam of 5 foals to race, 4 winners, including-Coup de Foudre. Winner at 3 and 4 in France; winner at 6 in Switzerland, 2nd Grosser Preis Jockey Club.

Green Teable. Placed at 3 in France. Dam of TABLE MOUNTAIN.

Eligible to be nominated to Maryland Million. Breeders' Cup nominated. Registered New York-bred.

Hip No. **258** 

## Consigned by Dean's List, Agent

# **Umbertide**

	Dereand Flag	Private Account	Damascus Numbered Account
Umbertide	Personal Flag	Grecian Banner	Hoist the Flag *Dorine
	Holy Reality	Proper Reality	In Reality Proper Princess
		Holy Question	Holy War Crooked Question

By PERSONAL FLAG (1983), \$1,258,924. Sire of 15 crops, 32 black type winners, 393 wnrs, \$31,136,599 & \$46,415 (Can), including Say Florida Sandy [G2] (\$2,085,408), Euchre [G2] (\$900,145), Lil Personalites [G3] (to 8, 2005, \$694,412), Chinkapin (to 9, 2005, \$668,309), French Braids (\$607,685), Richmond Runner (\$528,857), Saratoga Sunrise.

### 1st dam

HOLY REALITY, by Proper Reality. Placed at 3. Dam of 6 foals of racing age, including a 3-year-old of 2006, five to race, all winners--

**Really Fortunate** (f. by Fortunate Prospect). 15 wins, 2 to 6, 2006, \$109,- 817, 2nd Clasico Dia de la Raza.

Ink Power (c. by Fortunate Prospect). 4 wins at 2 and 3, \$46,242.

Realization (f. by Blue Ensign). 3 wins at 2 and 3, \$27,071.

Realism (c. by Line In The Sand). Winner at 3 and 4, 2005, \$20,162.

Sooey Express (f. by Robyn Dancer). Winner at 3, 2005, \$13,234.

### 2nd dam

HOLY QUESTION, by Holy War. 2 wins. Dam of 8 winners, including--

**DIVINE ANSWER** (f. by World Appeal). 6 wins, 2 to 4, \$272,997, Sorority S. [**G2**], Colleen S. [L] (MTH, \$33,480), Revidere S. (MTH, \$21,-000), 2nd Distaff H. [**G2**], Post-Deb S. [**G3**], 3rd Finely S. (BEL, \$5,-664), Regret S. (MTH, \$3,850). Dam of 4 winners, including--

**TOO TOO DIVINE** (f. by Personal Flag). 6 wins, 3 to 6, \$236,161, Nellie Morse S. [L] (LRL, \$34,320), Monmouth Beach S. [L] (MTH, \$30,000), 3rd Lady's Secret S. [L] (MTH, \$9,600), etc.

Ensign Joanne (f. by Blue Ensign). 4 wins, 2 to 4, \$240,311, 2nd Busher Breeders' Cup H. [G3], Ruthless S. [L] (AQU, \$14,850), 3rd Busanda S. [L] (AQU, \$8,136), Clear Dawn S. [L] (AQU, \$6,300). Producer.

**Tocar** (f. by Jeblar). 3 wins at 2 and 3, \$54,920, 2nd City of Miami S. || (HIA, \$5,300). Producer.

Pura y Propia. 15 wins, 3 to 8, \$154,045.

## 3rd dam

CROOKED QUESTION, by \*Our Babu. 4 wins at 2 and 3, \$16,795. Dam of 7 foals to race, all winners, including--

Crooked Answer. 6 wins, \$66,858, 2nd Geisha H., 3rd All Brandy H. Dam of Testimony (11 wins, \$105,001), etc. Granddam of WINSOX (\$523,863, Sussex H. [L], DEL, \$75,000, Maryland Million Turf S.-R, etc.).

## 4th dam

COUP, by War Relic. Half-sister to **Alines Pet, Royal Dazzler**. Dam of 13 winners, including **ALMONER** (\$171,130, champion in Canada), **COUP D'ETAT** (champion), **Big Red Rocket**, **Irish Power**. Granddam of **COUP LANDING** (27 wins, \$219,896), **CANADIAN DIPLOMAT**, etc.

**Engagements:** OBS Championship S. **Registered New York-bred.**